

### Design of Diffractive Optical Elements for Augmented/Virtual Reality Applications

### Simulation and Design Using RSoft Tools

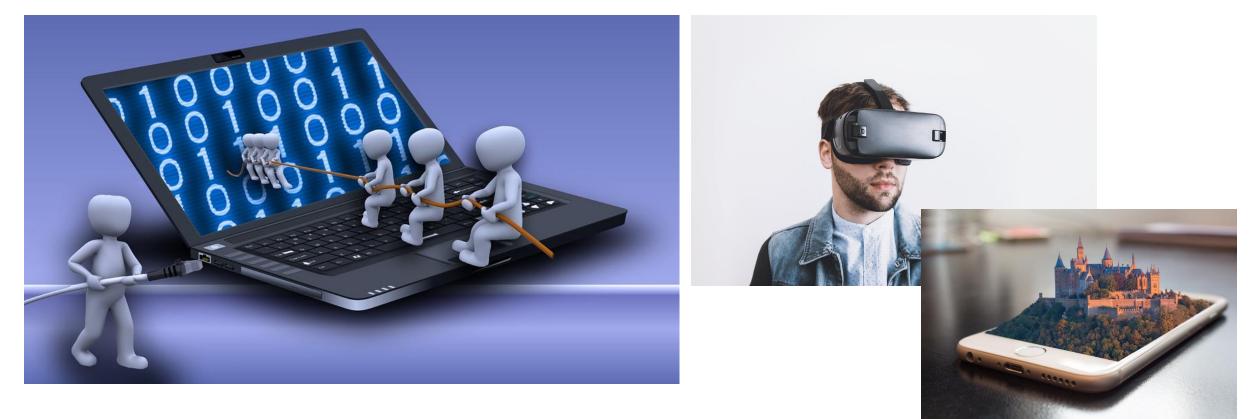


- Introduction
- Synopsys Solutions for AR/VR
- Design Case 1 Diffractive Slanted Grating
- Design Case 2 DOE on planar waveguides
- Conclusion

# Virtual Reality (VR)

• VR embeds our senses with a 3D, computer generated environment

• This environment can be interacted with and explored



## Augmented Reality (AR)

- AR enhances your existing natural environment by overlaying virtual information on top of it
- Both worlds harmoniously exist, providing users a new and (hopefully!) improved natural world where virtual information can provide assistance to everyday tasks





### **Estimated VR/AR Market**

VR AND AR MARKET FORECAST ACCORDING TO GOLDMAN SACHS \$90.0 \$80.0 \$70.0 \$60.0 Revenue (\$bns) \$20.0 \$40.0 \$30.0 \$20.0 \$10.0 \$0.0 2019E 2017E 2021E 2022E 2023E 2024E 2025E 2016E 2018E 2020E Software revenue Hardware revenue

• VR and AR has potential to revolutionize many aspects of human life, and is projected to have extremely strong growth

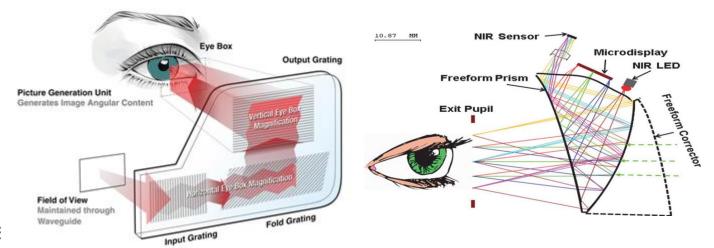
# **Optics is Key for VR/AR**

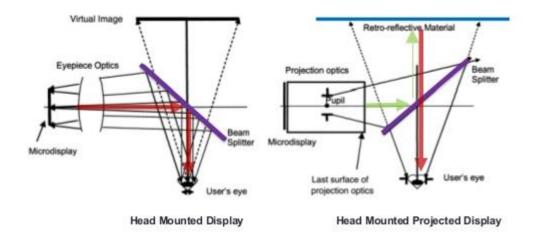
- "Optics remains the key challenge in developing the ultimate virtual experience" Bernard Kress, Microsoft's Hololens Division @ SPIE Photonics West 2018:
- New types of optical and photonics technologies need to be implemented in next-generation VR/AR systems in order to achieve a better sense of display immersion for the user, and provide greater visual comfort for prolonged usage



# **AR/VR Requirements**

- Main VR/AR requirements:
  - Low weight
  - Small Size
  - Insensitive to vibration
  - Comfortable
- Types of existing systems include:
  - Freeform optical prism projection system:
  - Retina scanning
  - Reflective systems or hybrid reflective/refractive systems
  - Optical planar waveguides with diffraction gratings
    - This system has potential to meet AR/VR design requirements
    - Synopsys tools can be used for the design process!

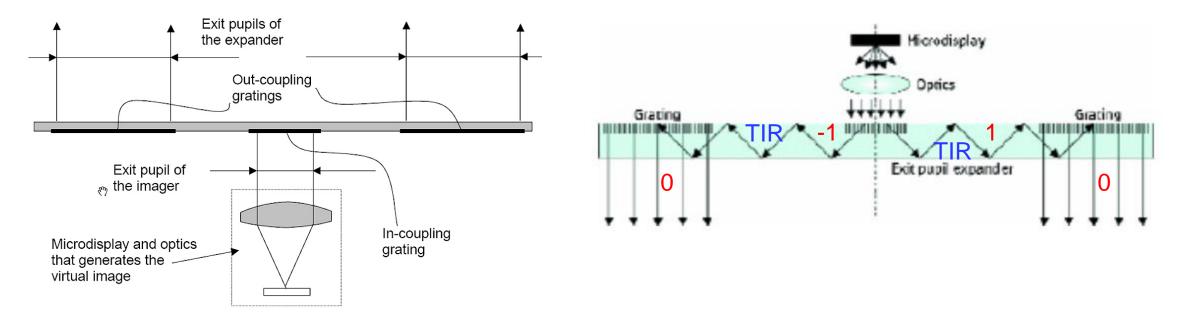




# **Basic Schematic of Optical Waveguide System**

Near-Eye-Display (NED) Systems

- Functions of the Diffractive Gratings:
  - -Couple light into waveguide plate and couple light out of plate into eyes
  - -Wavelength selection
  - -Wavefront reshaping
- Gratings must be designed properly so that the optical system produces good images



# **Analyzing Gratings using Diffraction Theory**

• k vector of incoming light:

$$k_i = \frac{2\pi}{\lambda} n_0 \left( \sin \theta_0 \cos \varphi_0, \sin \theta_0 \sin \varphi_0, \cos \theta_0 \right),$$

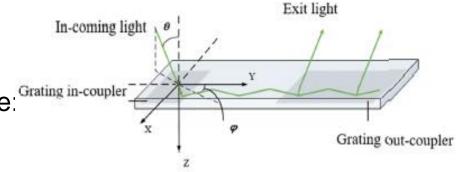
• k vector of  $A = m^{th}$  diffraction order inside the waveguide: Grating in-coupler

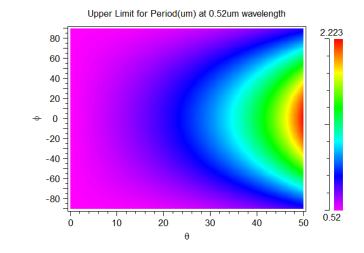
 $k_{m} = \frac{2\pi}{\lambda} n_{1} \left( \sin \theta'_{m} \cos \varphi'_{m}, \sin \theta'_{m} \sin \varphi'_{m}, \cos \theta'_{m} \right),$ 

• From the grating equations in conical geometry:

$$n_{1}\sin\theta'_{m}\sin\varphi'_{m} = n_{0}\sin\theta_{0}\sin\varphi_{0} = \gamma$$
$$n_{1}\sin\theta'_{m}\cos\varphi'_{m} = n_{0}\sin\theta_{0}\cos\varphi_{0} + m\frac{\lambda}{T} = \alpha_{0} + m\frac{\lambda}{T}$$

 Assuming the 1<sup>st</sup> order must TIR in the waveguide, the largest period that we can use is given by:

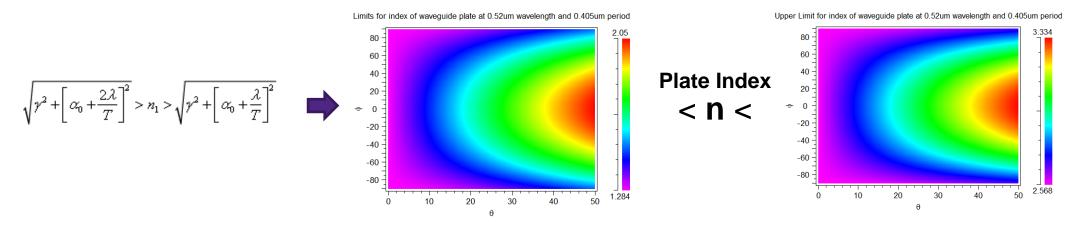




 $T < \frac{\lambda}{\sqrt{1 - \gamma^2} - \alpha_0}$ 

# **Analyzing Gratings using Diffraction Theory**

• Furthermore, consider the requirement that there are no orders higher than the +/-1 order, the waveguide indexes are bounded by:

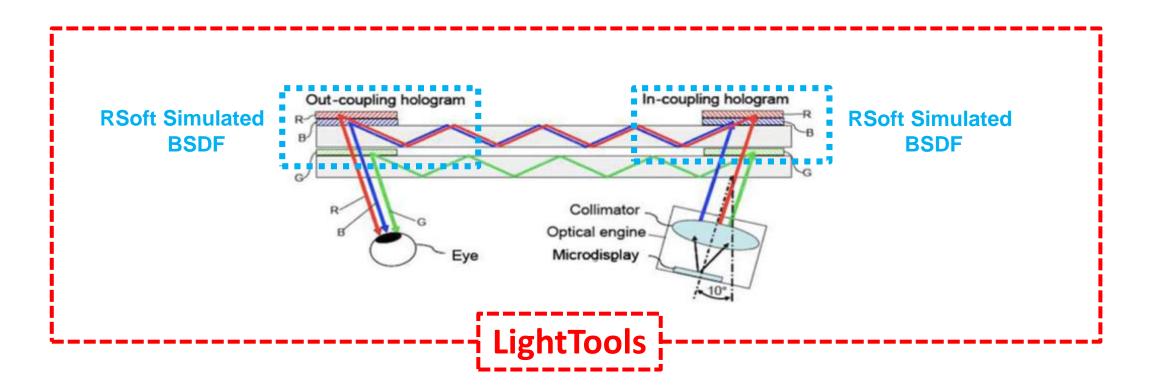


- This simplistic approach is not enough, the actual grating geometry must be optimized to achieve a realistic grating that works in real operating conditions. This includes:
  - Period
  - Diffraction Angle of each order
  - Diffraction efficiency of each order
  - Grating materials and geometry
  - Others…

# **Synopsys Solutions for AR/VR**

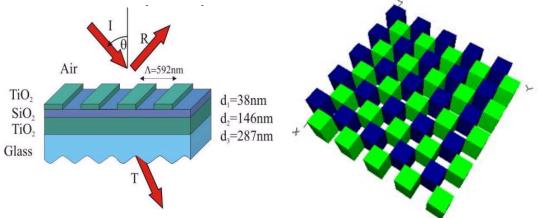
# Synopsys's Solution for AR/VR Optical System Design

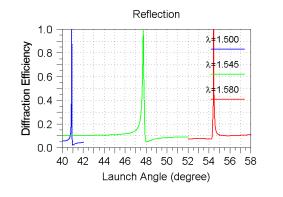
- Optical System: Synopsys LightTools
- Grating Design: Synopsys RSoft
  - -RSoft CAD / DiffractMOD / FullWAVE / MOST Optimizer

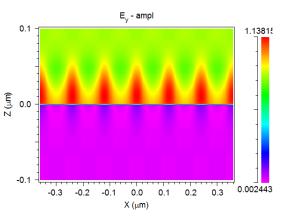


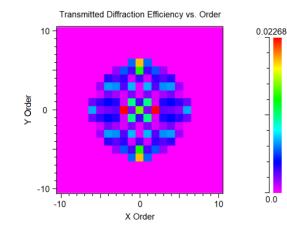
# DiffractMOD: RSoft's RCWA tool

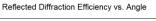
- DiffractMOD is a very efficient tool to rigorously calculate diffraction properties of transversely periodic devices
- DiffractMOD outputs :
  - -Reflection/Transmission power for each diffraction order
  - Total reflection/transmission
  - -Amplitude/Phase/Angle for each diffraction order
  - Field distribution in simulation domain

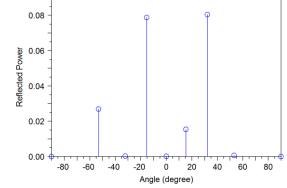












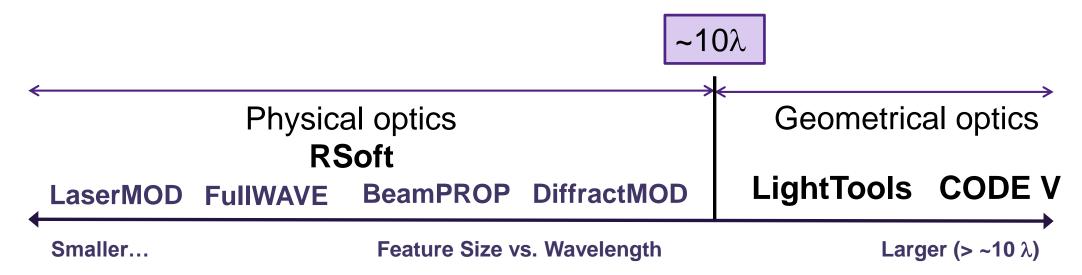
# **RSoft and LightTools Co-Simulation**

### RSoft Component Tools

- -Based on physical optics
- -Maxwell's equations, etc
- Small photonics devices
- -Wave propagation and multi-physics
- Diffraction, polarization, nonlinearity, electrooptical, thermo-optics, etc.

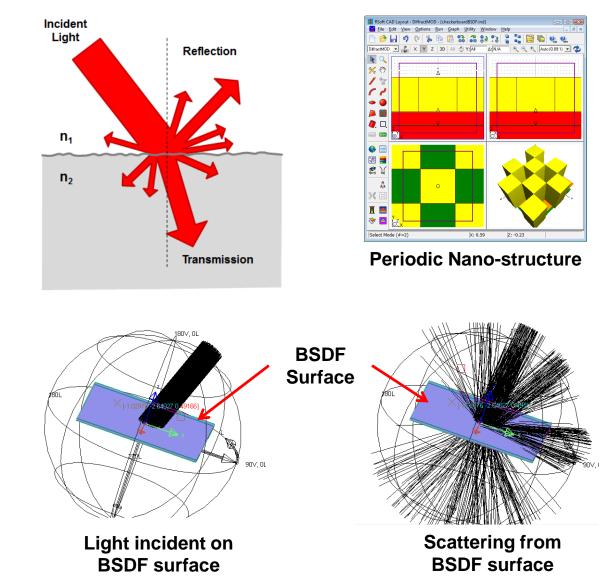
### LightTools

- -Based on geometrical optics
- Snell's law, etc.
- -Large bulk optical system
- -Ray tracing and beam propagation
- -Reflection, refraction, diffraction



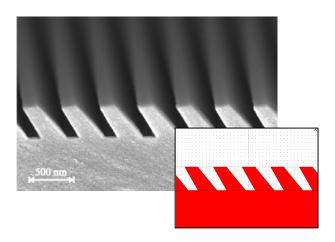
# **RSoft/LightTools BSDF Interface**

- RSoft BSDF files:
  - Automatically calculated using RSoft's FullWAVE or DiffractMOD packages
  - Contains information about how a surface (thin film, patterns, etc.) scatters light
  - Reflection/transmission data is stored for illumination from both sides of the surface
  - Scatter information is stored as a function of two incident angles, wavelength, and polarization
- The RSoft BSDF file is then used in LightTools to define a surface property
  - Rays that hit the surface in LightTools are 'diffracted' according to the data in the RSoft BSDF file

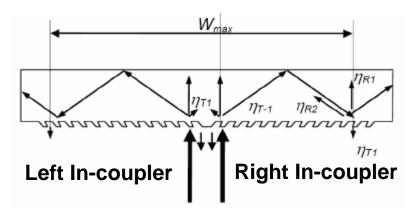


### **Design Case 1 – Diffractive Slanted Grating**

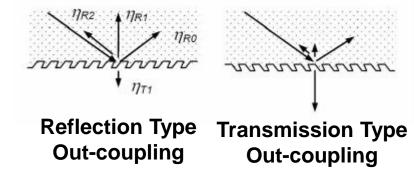
### **Design Case 1: Structure Overview**



Diffractive slanted gratings are manufactured onto a high refractive index plastic waveguide with simple UV replication technology. Large quantity manufacturing is possible.



The slanted gratings can be optimized to have high 1<sup>st</sup> order transmission efficient for right incoupling and high -1<sup>st</sup> order transmission efficient for left incoupling (> 92%).

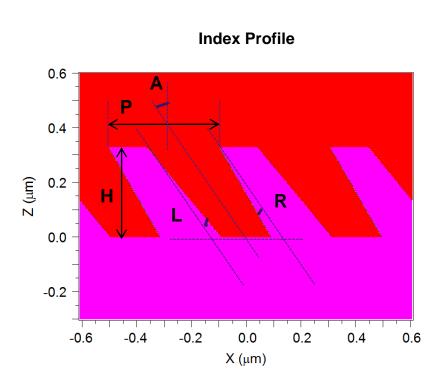


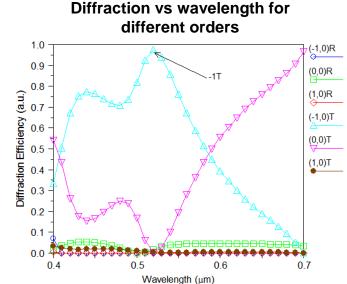
• Two types of slanted gratings for out-coupler. The efficiency can be optimized as well.

T Levola et al, "Replicated slanted gratings with a high refractive index material for in and outcoupling of light", Optics Express, 15 (2007)

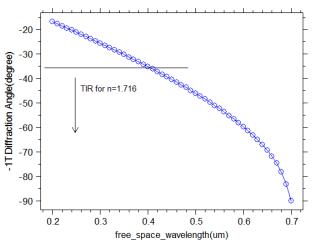
# Using DiffractMOD for Grating Design

- Grating Properties:
  - -Wavelength: 0.52 µm
  - -**Period:** 0.405  $\mu$ m
  - -H: grating height
  - -A: slant angle
  - Left slope angle from slant axis
  - R: right slope angle from slant axis
  - -Fill: duty ratio
  - -Index: 1.716



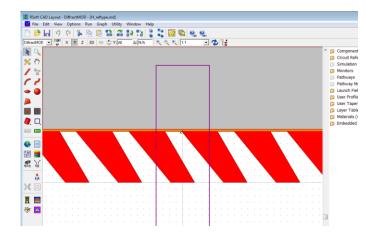


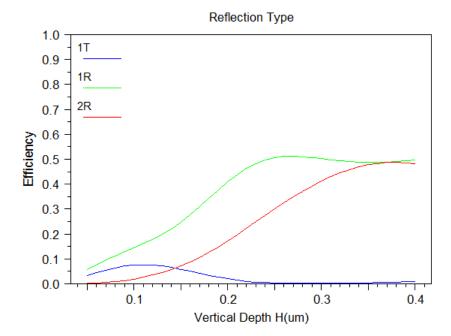
#### Diffraction angle of -1T vs wavelength

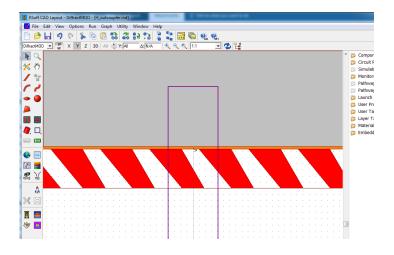


# **Simulation Results**

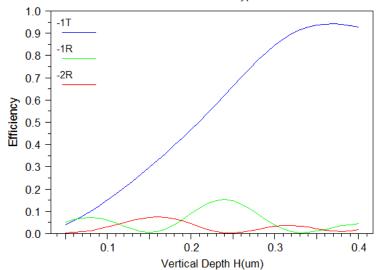
Reflection vs. Transmission Type Gratings







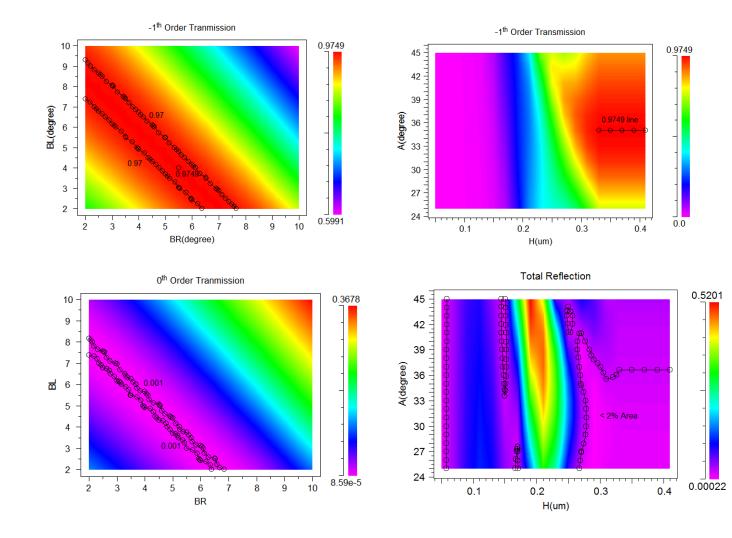
Transmission Type



### **Exploring Parameter Space with MOST Scanner**

- RSoft MOST scanner is a very powerful tool to investigate structure parameters
- In this case, maximum power in the +1 (right in-coupler) and -1 (left in-coupler) are desired

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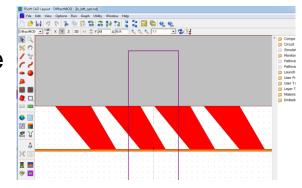
# Finding Optimal Structure with MOST Optimizer

• MOST Optimizer uses a genetic algorithm to explore the parameter space

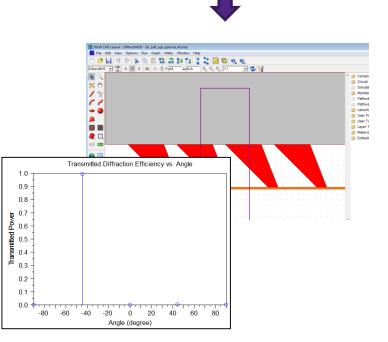
- A Python function was used to maximize the power in the -1 order
- The geometry for the starting point and final optimal point are shown

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	<pre>#Read R/T order measurements #r_orders= measurements['r_orders'].data() t_orders= measurements['t_orders'].data()</pre>
	#print r_orders #print t_orders
	#Metric: err0= abs(1 - get_de(t_orders,-1,0))
	ans= err0
	print 'Err0:',err0
	print 'Returning: ',ans
	return ans
#USEFUL	<pre>####################################</pre>



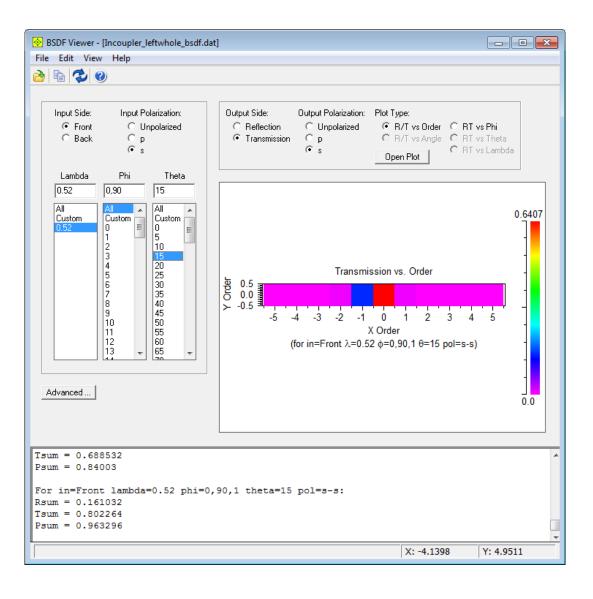
#### Optimizer finds a structure that meets the target function



### **RSoft BSDF Calculation for Optimal Structure**

- Angular range of RSoft BSDF file:
  - **Phi** (from normal): Range of [0,90] with 1° spacing
  - Theta (around normal): Range of [0,360] since the structure is anisotropic with 5° spacing
- BSDF Utility runs DiffractMOD simulations and both polarizations are automatically calculated

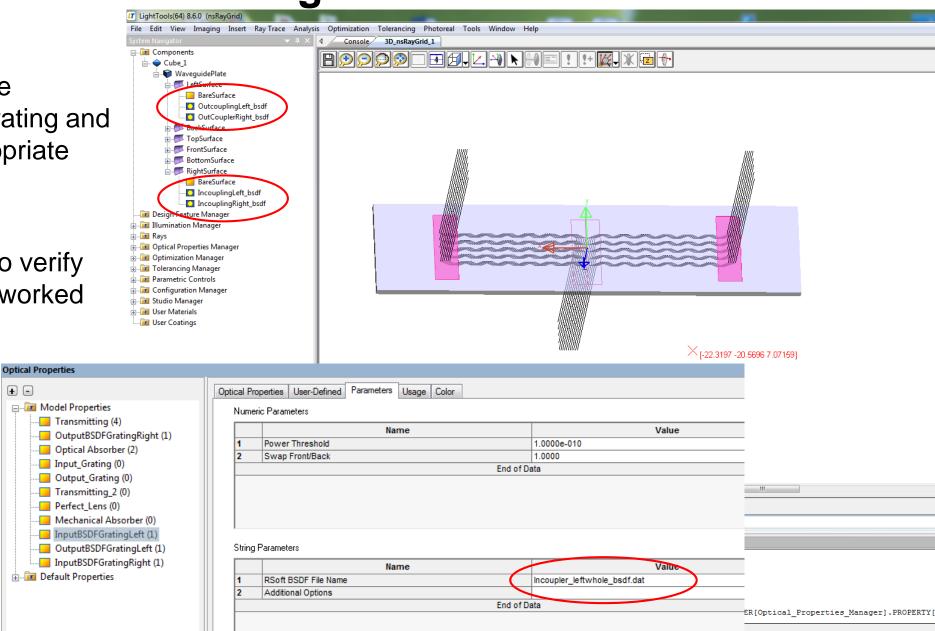
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Phi:	0	90	1
Theta:	0	360	5
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# Using RSoft BSDF files in LightTools

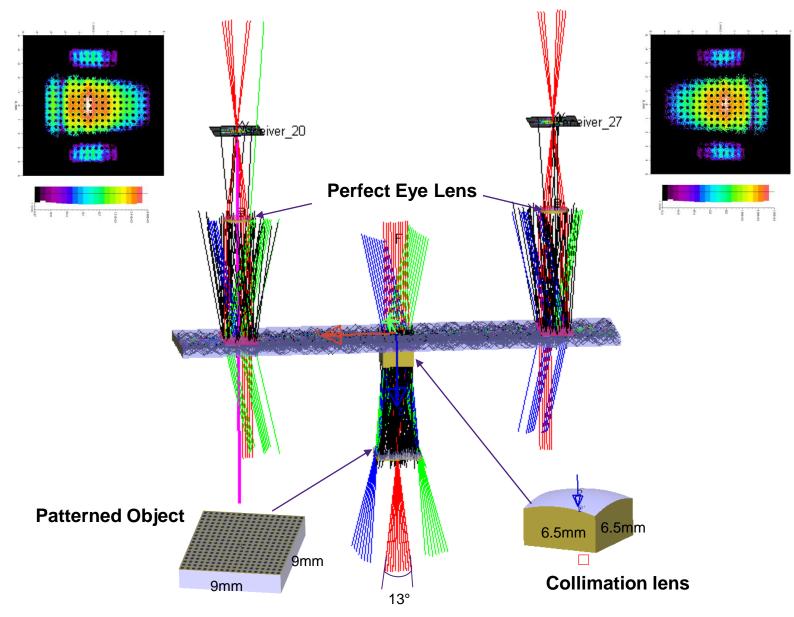
- RSoft BSDF files were calculated for each grating and assigned to the appropriate LightTools surface
- Test rays were used to verify that the basic design worked

+ -



# LightTools/RSoft Co-Simulation Results

- A patterned hole array was used as a test image; the hole array image is clearly seen at both eyes
- The incident source has an angular spread of 13° while the grating was designed for collimated input
- The angular sensitivity of the grating can be explored to improve the uniformity of the device
- Possible improvements include:
  - Combined optimization of diffraction gratings
  - Free form optical systems

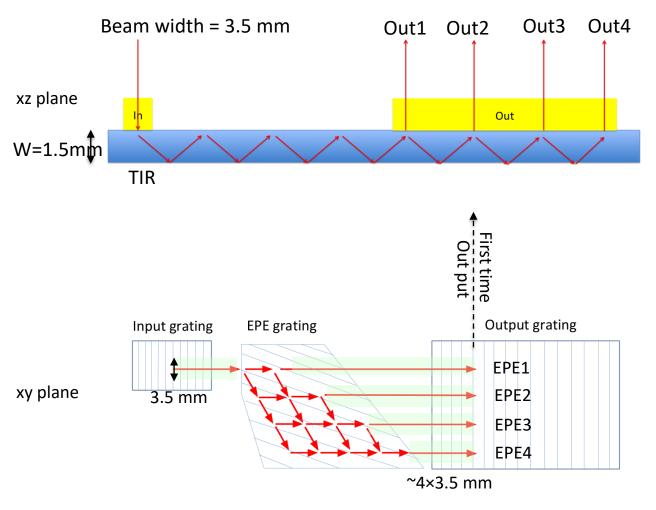


### **Design Case 2 – DOE on planar waveguides**

By: Tung Yu Su, Cybernet System Taiwan

### **Design Case 2: Structure Overview**

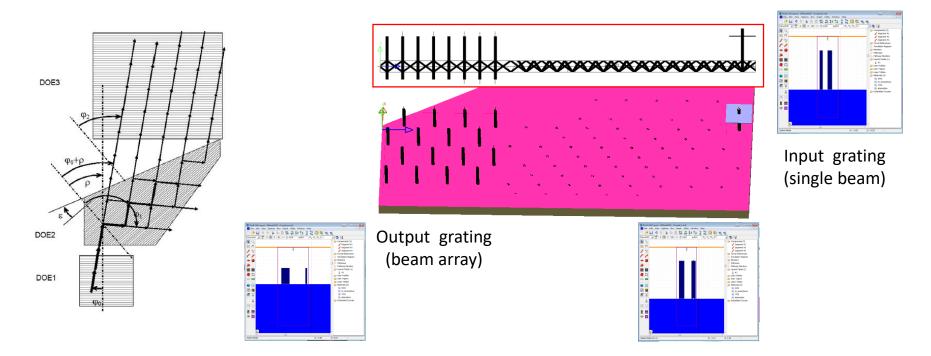
- Three grating groups will be included in this VR/AR system:
  - Input Grating: Used to couple light into a substrate, diffracting light at an angle and making light propagate in the substrate by total reflection
  - Diffractive Exit Pupil Expander (EPE) Grating: Used to expand the light
  - Output Grating: Used to couple out the light from a substrate into air, guiding the light into other optics in the system



Tapani et al, "Diffractive optics for virtual reality displays", Journal of the SID 8 (2006)

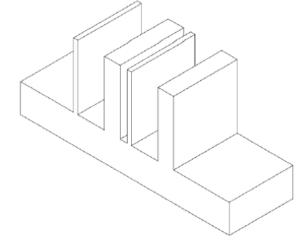
# **Diffractive Exit Pupil Expander (EPE)**

- The size of the waveguide structure can be minimized using a simple virtual image generator having a small exit pupil and an exit pupil expander (EPE)
- Here, we use an even number of first-order diffractions, which contains a input grating, a
  output grating, and a diffractive EPE to expand a single input beam to a 4 x 4 beam array in a
  very thin optical waveguide



# Drawing the Input Grating in the RSoft CAD

• The prototype for the input grating is a 'line grating' since a single etch process can be used since the height of every fin is the same

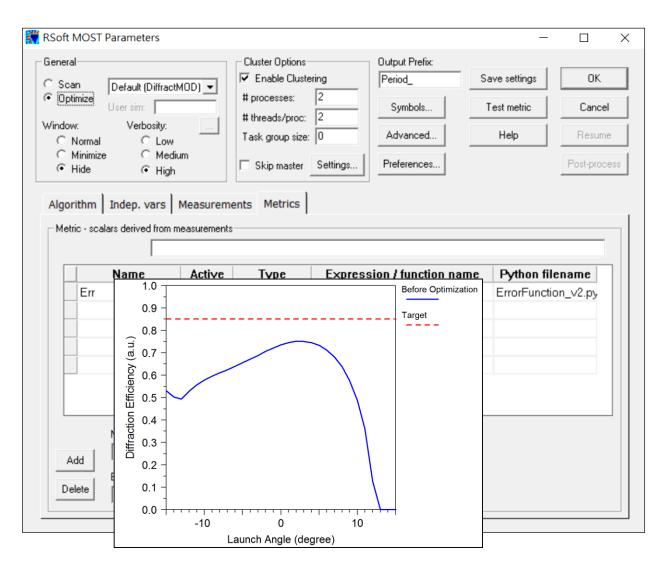


- Requirements for input grating:
  - Transmitted diffractive angle must be larger than the total reflection angle (TIR)
  - Transmission should be more than 70% for the incident angle range  $\pm 15^{\circ}$
- Structural Parameters:
  - Period (fixed to meet requirement of output diffractive angle)
  - Width
  - Height
  - Filling Factor
  - Index/Material

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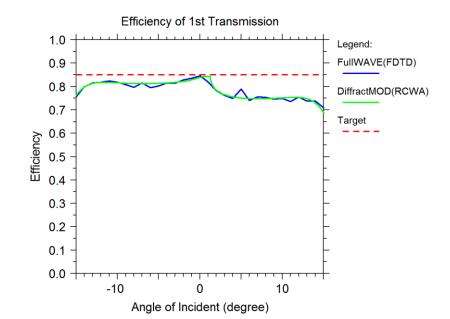
# **MOST Optimization**

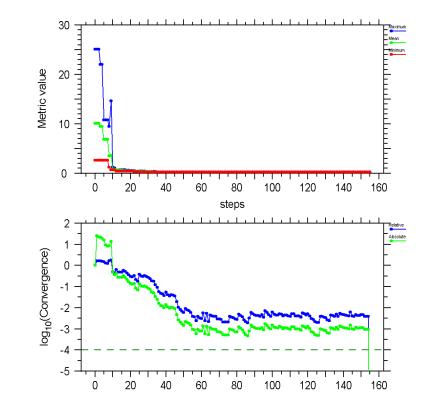
- Before performing a successful optimization, a suitable error function should be clearly defined:
  - The target of this optimization is the 'uniformity' of transmitted power
  - The blue line (uniformity before optimization) should move towards the red line (target)
- A Simplex algorithm was chosen for this optimization study

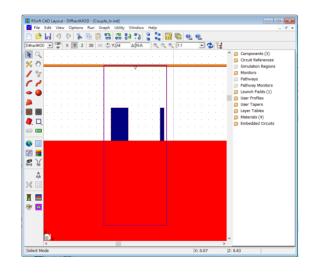


# **Optimization of Input Grating**

- Optimization details:
  - 150 steps (1583 simulations) were performed to find a converged result
  - 31 models were automatically saved during optimization; users are able to check the performance of every model
- Result shows increased transmitted power across ±15° incident angular range, >70%

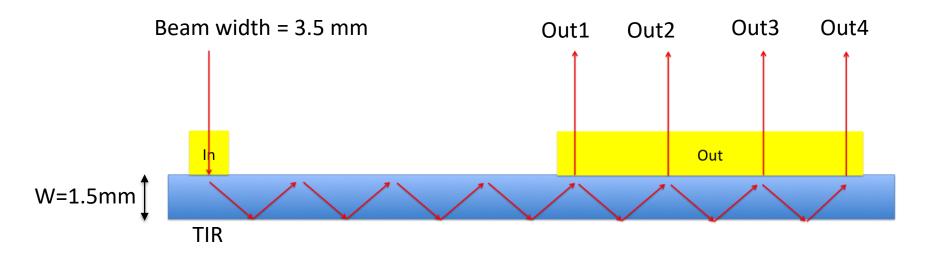


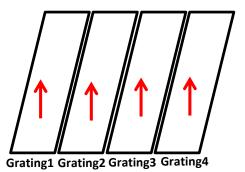




### **Output Grating**

- The output powers of "Out1", "Out2", "Out3" and "Out4" should be close to each other, keeping a good output power uniformity
- To achieve this target, a single grating is not sufficient: the Output area is divided into four areas
  - Each area has a different grating
  - -Output power(s) can be properly designed





# **Output Gratings**

	Grating1	Grating2	Grating3	Grating4
Input Power	1	, 0.75	0.5025	, 0.25025
Diffraction Efficiency	25%	33%	, 49.8%	/ 99%
Output Power for -1 <sup>st</sup>	0.25	0.2475	0.25	0.25
Power to the next area	0.75	0.5025 ′	0.25025	0

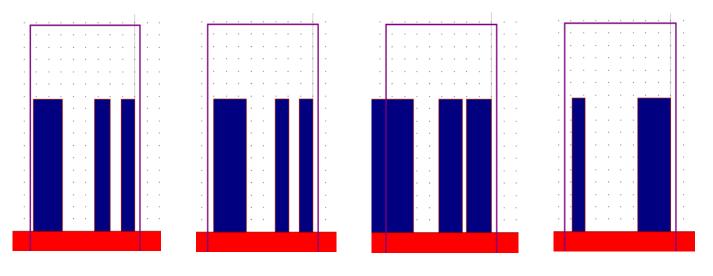
- Goal: 25% of power output in each area which means that the -1<sup>st</sup> order must have different output power for each grating
- Here we fix these parameters of the four gratings:
  - Height (so only one mask is needed)
  - Material
  - Period
- Multi-variable optimization is needed again!

### **Optimizations of Output Gratings**

• Error functions are easy to define in RSoft's MOST:

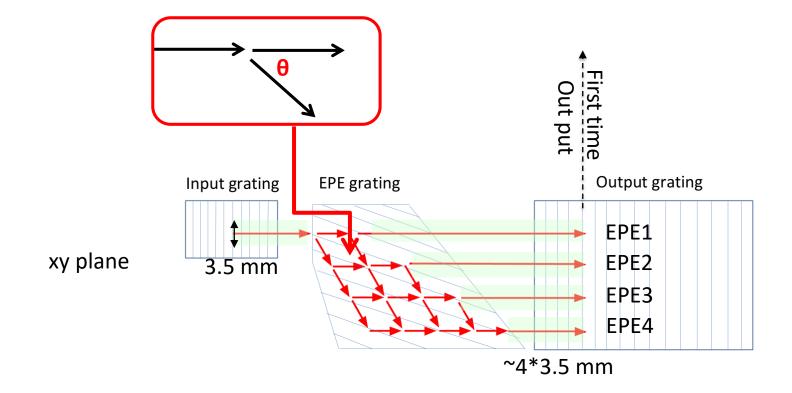
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Met	ric - scalars derived from	n measurements	;		
	Expression: ((0.)	75-dm_de_r_0_	single)^2+(0.25-dm	_de_t_1_single)^2)	
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	Err	Y	Expression	((0.75-dm_de_r_0_single)^2+(0.25-	

• Optimized models can be checked after optimization, geometry is shown here:



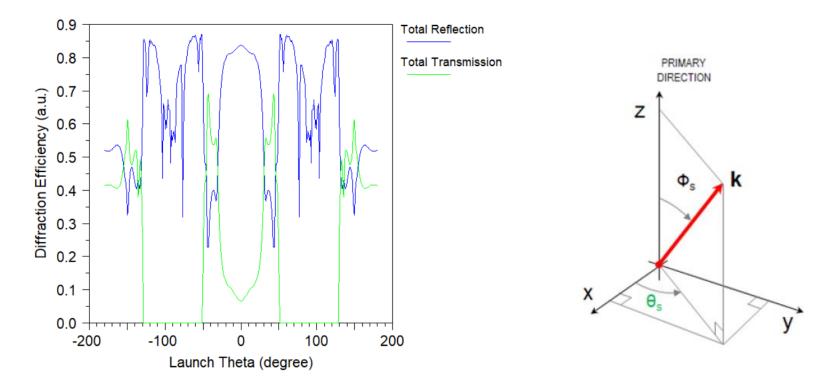
# **Gratings for EPE**

- The design of the EPE includes the second incident angle (theta)
- The grating was designed to split the light as shown below



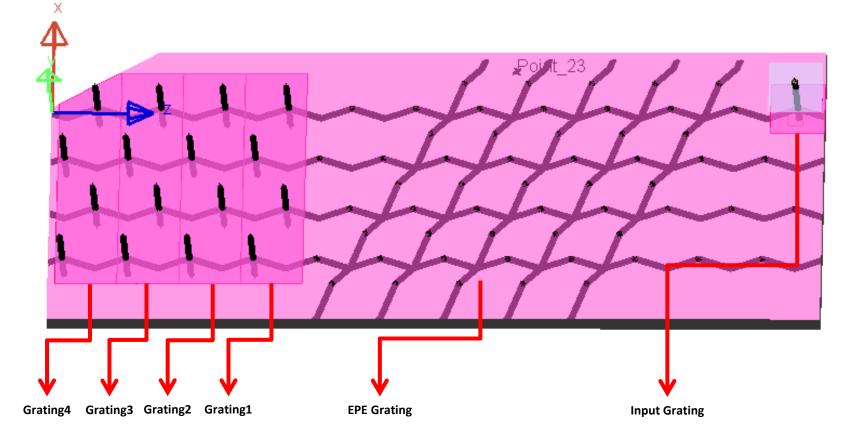
# **Gratings for EPE**

- RSoft's DiffractMOD, a 3D full-vector RCWA-based simulator, allows users to freely change the incident conditions such as angle, polarization, or phase
  - For a fixed launch angle( $\varphi$ =53.9°), a theta scan can be performed to find optimal transmission/reflection:



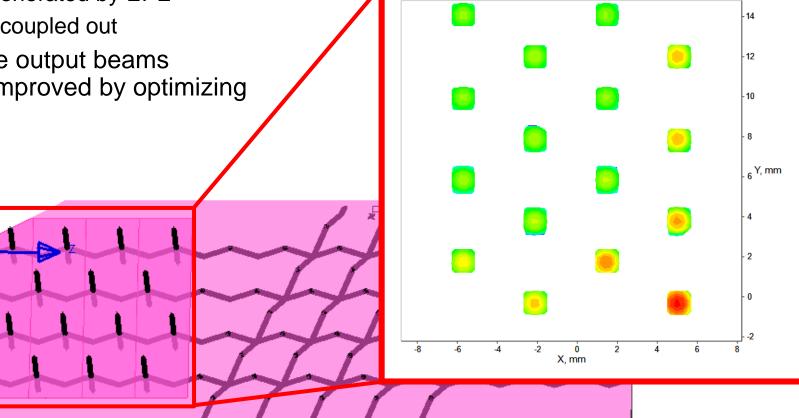
# **Optical System in LightTools**

- RSoft BSDF files for each grating were used to define the surface properties of the appropriate area in LightTools:
  - -Users are able to rotate the axes of optical properties to achieve the tilted grating profile



# **Optical System in LightTools**

- Data in the output plane shows 16 beams after propagating through the input grating, EPE grating and four output gratings
  - One beam is coupled into substrate
  - -4 beams are generated by EPE
  - 16 beams are coupled out
- Uniformity of the output beams can be further improved by optimizing the EPE grating

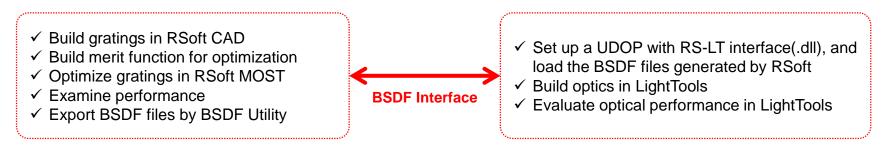


### Conclusion

• Synopsys provides a complete set of tools to study AR/VR devices

#### • Workflow:

- RSoft (grating design and optimization)  $\rightarrow$  BSDF interface  $\rightarrow$  LightTools (optics systems design)



#### Design and Optimization of Gratings:

- Gratings can be optimized based on diffraction angle, efficiencies, etc. of any order or combination of orders
- MOST Optimization in RSoft CAD provides a convenient method to optimize gratings with either FullWAVE or DiffractMOD
- Data Processing:
  - No extra work to use RSoft BSDF data in Synopsys' LightTools
  - All diffractive properties are included in the RSoft BSDF files, including R/T, dispersion, polarization, etc
- Manufacture:
  - Users are able to export layout files from RSoft directly, and manufacture gratings in a suitable process